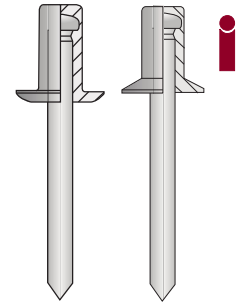


Due to its closed end rivet body, **CERTO®** sealed blind rivets are gasproofed and do not allow any liquid to penetrate. Further characteristic properties of this rivet type include:

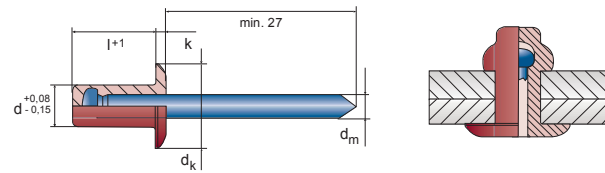
- flush, burr-free locking head
- captive mandrel due to closed end rivet shaft
- well suited for automated assembling

The properties mentioned above are the reasons why **CERTO®** sealed blind rivets are the fastening element of choice for the automotive industry, like, e.g. for the purposes of AIRBAG production.

Further fields of application can be found in tank and container manufacturing as well as in the construction sector.



Sealed Blind Rivet CERTO®



Aluminium / Steel Dome Head -closed -

DIN EN ISO 15973

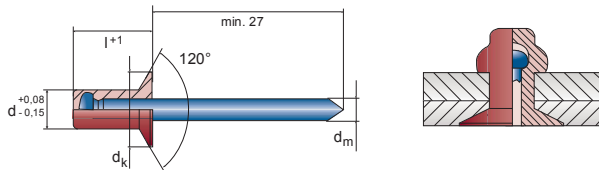


d	l+1		dk	k	dm	No.	
3,2	6,5	0,5 – 2,0	6,0 ± 0,3	1,1 ± 0,15	1,7	10.900.032.065	500
	8,0	1,5 – 3,5				10.900.032.080	500
	9,5	3,0 – 5,0				10.900.032.095	500
	11,0	4,5 – 6,5				10.900.032.110	500
	12,5	6,0 – 8,0				10.900.032.125	500

EN AW - 5019 [AlMg5] 3,3 mm 1100 N 1450 N

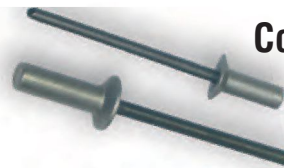
4,0	8,0	0,5 – 3,5	8,0 ± 0,4	1,3 ± 0,2	2,2	10.900.040.080	500
	9,5	3,0 – 5,0				10.900.040.095	500
	11,0	4,5 – 6,5				10.900.040.110	500
	12,5	6,0 – 8,0				10.900.040.125	500
	14,5	7,5 – 10,0				10.900.040.145	500

EN AW - 5019 [AlMg5] 4,1 mm 1650 N 2500 N



Aluminium / Steel Countersunk Head -closed-

DIN EN ISO 15974



d	l+1		dk	dm	No.	
3,2	8,0	1,0 – 3,5	6,0 ± 0,3	1,7	10.900.320.080	500
	9,5	2,5 – 5,0			10.900.320.095	500
	11,0	4,0 – 6,5			10.900.320.110	500
	12,5	5,5 – 8,0			10.900.320.125	500
	13,5	7,0 – 9,0			10.900.320.135	500

EN AW - 5019 [AlMg5] 3,3 mm 1100 N 1450 N

4,0	9,5	1,5 – 5,0	8,0 ± 0,4	2,2	10.900.400.095	500
	11,0	4,0 – 6,5			10.900.400.110	500
	12,5	6,0 – 8,0			10.900.400.125	500
	14,5	7,5 – 10,0			10.900.400.145	500

EN AW - 5019 [AlMg5] 4,1 mm 1650 N 2500 N

d	l+1		dk	k	dm	No.	
4,8	8,5	0,5 – 3,5	9,5 ± 0,4	1,5 ± 0,2	2,7	10.900.048.085	500
	9,5	3,0 – 5,0				10.900.048.095	500
	11,0	4,5 – 6,5				10.900.048.110	500
	13,0	6,0 – 8,0				10.900.048.130	500
	14,5	7,5 – 9,5				10.900.048.145	500
	16,0	9,0 – 11,0				10.900.048.160	500
	18,0	10,5 – 13,0				10.900.048.180	500
	21,0	12,5 – 16,0				10.900.048.210	500

EN AW - 5019 [AlMg5] 4,9 mm 2400 N 3400 N

6,4	12,5	1,5 – 6,5	13,0 ± 0,4	2,0 ± 0,03	3,7	10.900.064.125	500
	15,5	3,5 – 9,5				10.900.064.155	500

EN AW - 5019 [AlMg5] 6,5 mm 3620 N 4950 N

d	l+1		dk	dm	No.	
4,8	9,5	1,5 – 5,0	9,5 ± 0,4	2,7	10.900.480.095	500
	11,0	4,0 – 6,5			10.900.480.110	500
	13,0	6,0 – 8,0			10.900.480.130	500
	14,5	7,5 – 9,5			10.900.480.145	500
	16,0	9,0 – 11,0			10.900.480.160	500
	18,0	10,0 – 13,0			10.900.480.180	500
	19,5	10,5 – 14,5			10.900.480.195	500
	21,0	12,5 – 16,0			10.900.480.210	500

EN AW - 5019 [AlMg5] 4,9 mm 2400 N 3400 N