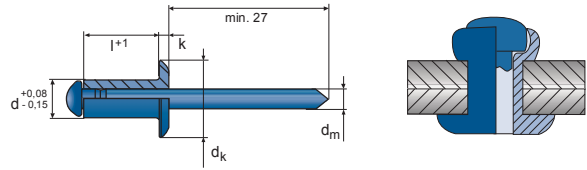




1 1

Steel / Steel
Dome Head -open-

DIN EN ISO 15979



d	l+1		dk	k	dm	No.	
3,0	5,0	0,5 – 2,5	6,3 -0,7	0,8 ±0,2	1,9	10.707.030.050	500
	6,0	0,5 – 3,5				10.707.030.060	500
	8,0	3,0 – 5,5				10.707.030.080	500
	10,0	5,0 – 7,0				10.707.030.100	500
	12,0	6,5 – 9,0				10.707.030.120	500

QSt 32-3 [1.0303] 3,1 mm 900 N 1210 N

3,2	5,0	0,5 – 2,5	6,5 -0,7	0,8 ±0,2	2,0	10.707.032.050	500
	6,0	0,5 – 3,5				10.707.032.060	500
	8,0	3,0 – 5,5				10.707.032.080	500
	10,0	5,0 – 7,0				10.707.032.100	500
	12,0	6,5 – 9,0				10.707.032.120	500
	14,0	8,5 – 11,0				10.707.032.140	500
	16,0	11,0 – 13,0				10.707.032.160	500

QSt 32-3 [1.0303] 3,3 mm 1060 N 1550 N

4,0	6,0	0,5 – 3,5	8,0 -1,0	1,0 ±0,3	2,3	10.707.040.060	500
	7,0	2,0 – 4,5				10.707.040.070	500
	8,0	3,0 – 5,5				10.707.040.080	500
	10,0	5,0 – 7,0				10.707.040.100	500
	12,0	6,5 – 9,0				10.707.040.120	500
	14,0	8,0 – 10,5				10.707.040.140	500
	16,0	9,0 – 12,5				10.707.040.160	500
	20,0	12,5 – 16,0				10.707.040.200	500

QSt 32-3 [1.0303] 4,1 mm 1900 N 2600 N

4,8	6,0	1,0 – 2,5	9,5 -1,0	1,1 ±0,3	2,7	10.707.048.060	500
	8,0	2,5 – 4,5				10.707.048.080	500
	10,0	4,0 – 6,5				10.707.048.100	500
	12,0	6,0 – 8,5				10.707.048.120	500
	16,0	8,0 – 12,0				10.707.048.160	500
	18,0	10,0 – 13,5				10.707.048.180	500
	20,0	11,0 – 15,0				10.707.048.200	500
	25,0	14,5 – 20,0				10.707.048.250	500

QSt 32-3 [1.0303] 4,9 mm 2900 N 3850 N

d	l+1		dk	k	dm	No.	
5,0	8,0	2,5 – 4,5	9,5 -0,8	1,1 ±0,3	2,9	10.707.050.080	500
	10,0	4,0 – 6,5				10.707.050.100	500
	12,0	6,0 – 8,5				10.707.050.120	500
	16,0	8,0 – 12,0				10.707.050.160	500
	18,0	10,0 – 13,5				10.707.050.180	500
	20,0	11,0 – 15,0				10.707.050.200	500
	25,0	14,5 – 20,0				10.707.050.250	500
	30,0	19,5 – 25,0				10.707.050.300	250

QSt 32-3 [1.0303] 5,1 mm 3000 N 4300 N

! Lengths up to 55,0 mm available on request!

6,0	10,0	2,0 – 5,5	12,0 -1,2	1,5 ±0,4	3,6	10.707.060.100	250
	12,0	4,0 – 7,5				10.707.060.120	250
	16,0	7,0 – 11,5				10.707.060.160	250
	20,0	11,0 – 15,0				10.707.060.200	250

QSt 32-3 [1.0303] 6,1 mm 4000 N 5500 N

6,4	8,0	1,0 – 4,0	13,0 -1,4	1,8 ±0,4	3,8	10.707.064.080	250
	10,0	3,0 – 6,0				10.707.064.100	250
	12,0	5,5 – 7,5				10.707.064.120	250
	16,0	6,0 – 11,5				10.707.064.160	250
	18,0	10,0 – 13,0				10.707.064.180	250
	20,0	12,0 – 14,5				10.707.064.200	250
	25,0	13,0 – 19,5				10.707.064.250	250
	30,0	19,0 – 24,5				10.707.064.300	250

QSt 32-3 [1.0303] 6,5 mm 4500 N 6300 N

8,0	14,0	3,0 – 8,5	20,0 ±0,7	2,5 ±0,5	4,0	10.707.080.140	250
	16,0	5,0 – 10,5				10.707.080.160	250
	18,0	8,0 – 12,0				10.707.080.180	250

QSt 32-3 [1.0303] 8,1 mm 8600 N 12000 N

! Diameter 8,0 mm not standardized.

- ▶ Types with large dome head available as multi-grip blind rivet OPTO® on page 46
- ▶ Further blind rivets made of steel are available as high strength type FERRO®-BULB (pages 40/41) or FERRO®-BOLT (pages 42/43).



- ▶ For the perfect tool take a look into chapters 8 and 9 on pages 117 and 125!