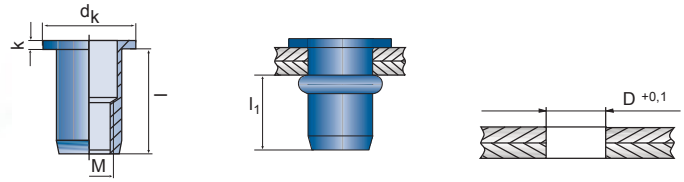




Steel
Flat Head
Round Shank -open-
SFM



M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M3	0,3 – 1,0	5,0	7,0	8,0	0,8	7,0	10.852.030.100	500

QSt 32-3 [1.0303] 1,2 Nm 4000 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M4	0,5 – 3,0	6,0	10,0	11,0	0,8	8,0	10.852.040.300	500
	2,0 – 4,0			12,0			10.852.040.400	

QSt 32-3 [1.0303] 4 Nm 5200 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M5	0,5 – 3,0	7,0	11,0	12,0	1,0	9,0	10.852.050.300	500
	3,0 – 6,0			15,0			10.852.050.600	

QSt 32-3 [1.0303] 6 Nm 9500 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M6	0,5 – 3,0	9,0	13,0	14,5	1,5	11,0	10.852.060.300	500
	3,0 – 6,0			17,0			10.852.060.600	

QSt 32-3 [1.0303] 11 Nm 16500 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M8	0,5 – 3,0	11,0	16,0	17,0	1,5	13,5	10.852.080.300	250
	3,0 – 5,5			19,5			10.852.080.550	
	5,5 – 7,5			21,5			10.852.080.750	

QSt 32-3 [1.0303] 24 Nm 23500 N

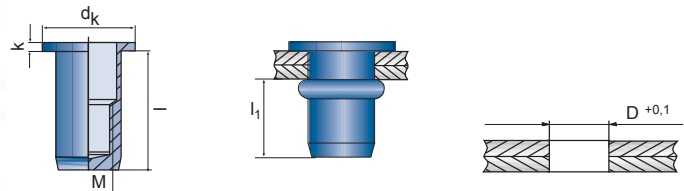
M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M10	1,0 – 3,0	13,0	19,0	20,5	2,0	16,5	10.852.100.300	250
	3,0 – 4,5			22,0			10.852.100.450	
	4,5 – 6,0			23,5			10.852.100.600	

QSt 32-3 [1.0303] 50 Nm 37000 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M12	1,0 – 4,0	16,0	23,0	24,0	2,0	16,5	10.852.120.400	100
	3,5 – 7,0			27,0			10.852.120.700	

QSt 32-3 [1.0303] 82 Nm 54000 N

Steel
Flat Head
Round Shank -closed-
SFM-G



M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M4	0,5 – 2,0	6,0	9,0	15,0	0,8	11,0	10.856.040.200	500
	1,5 – 4,0			17,0			10.856.040.400	

QSt 32-3 [1.0303] 4 Nm 5200 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M5	0,5 – 3,0	7,0	11,0	18,5	1,0	15,5	10.856.050.300	500
	3,0 – 5,5			21,0			10.856.050.550	

QSt 32-3 [1.0303] 6 Nm 9500 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M6	0,5 – 3,0	9,0	12,0	22,5	1,2	16,0	10.856.060.300	500
	2,5 – 5,5			25,0			10.856.060.550	

QSt 32-3 [1.0303] 11 Nm 16500 N

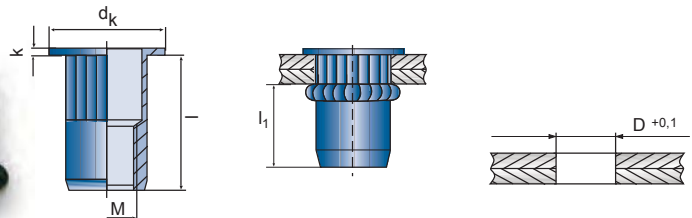
M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M8	0,5 – 3,5	11,0	14,0	25,0	1,3	17,5	10.856.080.350	200
	3,0 – 6,0			27,5			10.856.080.600	

QSt 32-3 [1.0303] 24 Nm 23500 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M10	1,0 – 3,0	13,0	19,0	33,0	2,0	28,5	10.856.100.300	250

QSt 32-3 [1.0303] 50 Nm 37000 N

Steel
Flat Head
Round Shank -open- knurled
SFM-R



M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M4	0,5 – 2,5	6,0	9,0	9,5	0,8	8,0	10.842.040.250	500

QSt 32-3 [1.0303] 5000 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M5	0,5 – 3,0	7,0	10,0	12,0	1,0	9,0	10.842.050.300	500

QSt 32-3 [1.0303] 9000 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M6	0,5 – 3,0	9,0	13,0	14,5	1,5	11,0	10.842.060.300	500
	3,5 – 6,0			17,0			10.842.060.600	

QSt 32-3 [1.0303] 13500 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M8	0,5 – 3,0	11,0	16,0	16,0	1,5	13,5	10.842.080.300	250
	3,0 – 5,5			18,5			10.842.080.550	

QSt 32-3 [1.0303] 15000 N

M	$\frac{D}{\pm}$	D	dk	l	k	l ₁ max.	No.	
M10	3,0 – 4,5	13,0	19,0	22,0	2,0	16,5	10.842.100.450	250

QSt 32-3 [1.0303] 28000 N